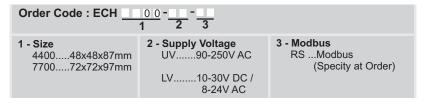


Read this document carefully before using this device. The guarantee will be expired by device damages if you don't attend to the directions in the user manual. Also we don't accept any compensations for personal injury, material damage or capital disadvantages.

ENDA ECH SERIES UP/DOWN COUNTER & RPM/TACHOMETER

Thank you for choosing **ENDA ECH** series devices.

- 48x48mm and 72x72mm sizes.
- 2x6 digits indicator.
- Programmable as Counter and RPM/Tachometer.
- 6 Digits Batch Counter.
- 9 Digits Total Counter.
- Period time differences, pulse time, turnover and speed measurement.
- Easy to use front panel keypad.
- Counts Up or Down acording to input phase difference.
- ▶ Input frequency can be selected.
 ▶ Input signal can be calibrated to the desired value by multiplying between 0.000001 and 99.9999.
- Decimal point can be set between 1 and 5.
- Sensor input type can be selected by using keyped (PNP, NPN).
- Dual setpoint and dual contact relay.
- SET1 can be selected to dependent on SET2.
- Output contact relay can be adjusted to continuous output or between 0.01 and 999.9-second intervals.
- Output delay time can be adjusted in Tachometer Mode.
- Functional reset selection.
- 0 500000 Offset selection.
- Parameter access protection.
- Easy installation.
- RS485 Modbus communication interface (Specify at order).
- CE marked according to European Norms.











TECHNICAL SPECIFICATIONS

ENVIRONMENTAL CONDITIONS

0 ... +50°C/-25 ... +70°C (with no icing) Ambient / Storage Temperature

80% Relative humidity for temperatures up to 31°C, decreasing linearly to 50% at 40°C. Max. relative humidity

According to EN 60529; Front Panel: IP65, Rear Panel: IP20 Rated pollution degree

Height Max. 2000m KEEP AWAY device from exposed to corrosive, volatile and flammable gases

or liquids and DO NOT USE the device in similar hazardous locations. ELECTRICAL CHARACTERISTICS

90-250V AC 50/60Hz; 10-30V DC / 8-24V AC SMPS Supply

Power Consumption

Wiring Power connection: 2.5mm² screw-terminal, Signal connection: 1,5mm² screw-terminal connections

Data Protection EEPROM (Min. 10 years)

EMC EN 61326-1: 2013 (Performance criterion B satisfied for EN 61000-4-3 standard).

Safety Requirements EN 61010-1: 2010

Count inputs CPA, CPB 2 Channels (Max. 50KHz, between 5V and 30V pulses). Can be selected as PNP and NPN input. Counting frequency (Hz) Can be programmed to 20hz, 50hz, 100Hz,500hz, 1000hz, 5000hz, 10KHz,20Khz, 30Khz and 40Khz,

PNP: Positive Reset (Can be adjusted between 1ms and 100ms for 5V and 30V pulses). Reset Input NPN: GND terminal can be reset by connecting to "RESET IN" terminal.

OUTPUTS

Control Output (OUT1 and OUT2) ECH4400: OUT1 250V AC, 10A (for resistive load) NO+NC, OUT2 250V AC, 5A(for resistive load) NO

ECH7700: OUT1 250V AC, 8A (for resistive load) NO+NC Open collector output (S.S. OUT): Max. 30V DC, 50mA

Sensor (Auxiliary) Supply Output 12V DC, Max. 50mA (without regulation)

Life expectancy for relay Without load 5.000.000 switching; 250V AC, 5A (resistive load) 100.000 switching.

Without load 30.000.000 switching; 250V AC, 8A (resistive load) 300.000 switching. Without load 30.000.000 switching; 250V AC, 10A (resistive load) 100.000 switching.

Accuracy ± % 0.01 ± 1ms

Note : "Relay" and "S.S.OUT" outputs runs simultaneously. i.e, When "OUT1" or "OUT2" relay is operated, "SSR1" or "SSR2" transistor is activated.

SSR1 and SSR2 Output

Housing Type Suitable for flush-panel mounting according to DIN 43 700.

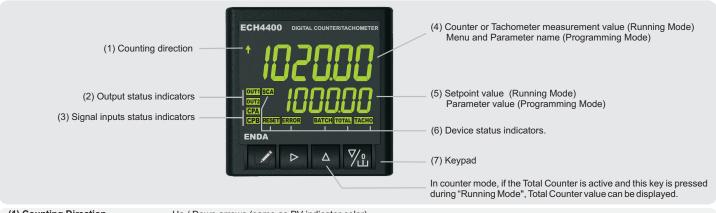
Dimensions ECH4400: G48xY48xD87mm, ECH7700: G72xY72xD97mm. Weight ECH4400 : Approx. 230g (after packing) ECH7700: Approx. 380g (after packing)

Enclosure Material Self extinguishing plastics

Avoid any liquid contact when the device is switched on.

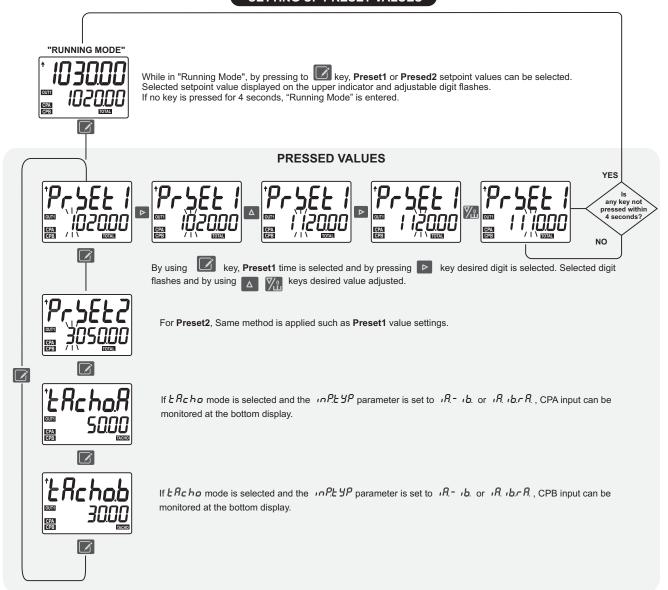
DO NOT clean the device with solvent (thinner, gasoline, acid etc.) and / or abrasive cleaning agents.

TERMS



(1) Counting Direction
Up / Down arrows (same as PV indicator color)
Two pieces (same as SV indicator color)
(3) Signal inputs indicators
Two pieces (same as SV indicator color)
(4) PV Indicators
7 segment, 6 digits. LCD indicator colors can be selected as red, green and orange. (Character height 10 mm).
(5) PV Indicators
7 segment, 6 digits. LCD indicator colors can be selected as red, green and orange. (Character height 7 mm).
(6) Device status indicators
Six pieces (same as SV indicator color)
(7) Keypad
Micro switch

SETTING UP PRESET VALUES



Security Menu Password

Input Menu Security Level

Output Menu Security Level

Indicator Menu Security Level

If P.Y.E.5 Modification can be done

Device Menu Security Level

P.9E5 If P.9E5 Modification can be done.

If P. no Only visible.

If P. no Only visible.

P.YES If PYES Modification can be done.

Preset1 Parameter Security

P.YE'S ?If P.YE'S Modification can be done.

If P. no Only visible.

P.YES If P. no Only visible.

If P. no Only visible.

If PSE 5 Modification can be done.

Security code is 4400.

If P. no Only visible.

this parameter must be entered.



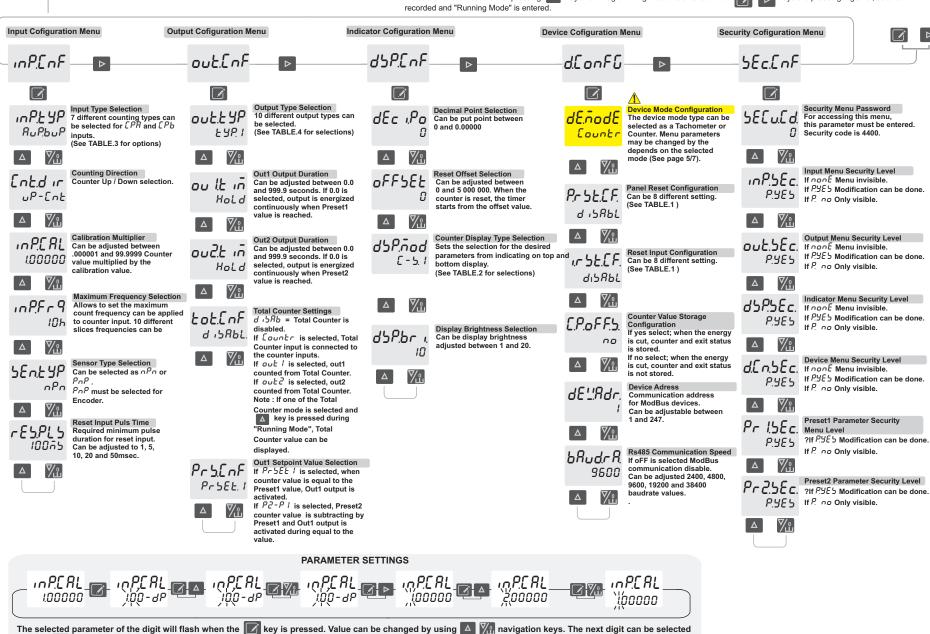
If key is pressed while holding key, "Programming Mode" is entered.

Accessing to "Running Mode" from "Programming Mode":

if no key is pressed within 20 seconds, during "Programming Mode", data is stored automatically and "Running Mode" is entered. Alternatively, the same function occurs first pressing key and "Programming Mode" is entered. Then keys are pressing together, data is

Δ

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with the key and the same method can be applied as the previous step. If the decimal point of the selected parameter can also be adjusted, the message -dPappears on the display during the digit selection. While this message is displayed, the decimal point is brought to the desired place with the 🛕 🉌 keys. If the A key (Up) is pressed continuously for 0.6 seconds, the value to be increasing rapidly. The same method applies to the decrement (Down) key.

TABLE.1

Reset Configuration Table:

	5 E.C.F. 5 E.C.F.	Parameter Message	action to be taken				
	0	d 1586L	Reset is not done				
	1	Er	Counter Reset On				
	2	Łr	Total Reset On				
	3	br	Batch Reset On				
	4	[.tr	Counter and Total Reset On				
	5 [.br		Counter and Batch Reset On				
	6	Ł.b.−r	Total and Batch Reset On				
7		€.£.br	Counter, Total and Batch Reset On				

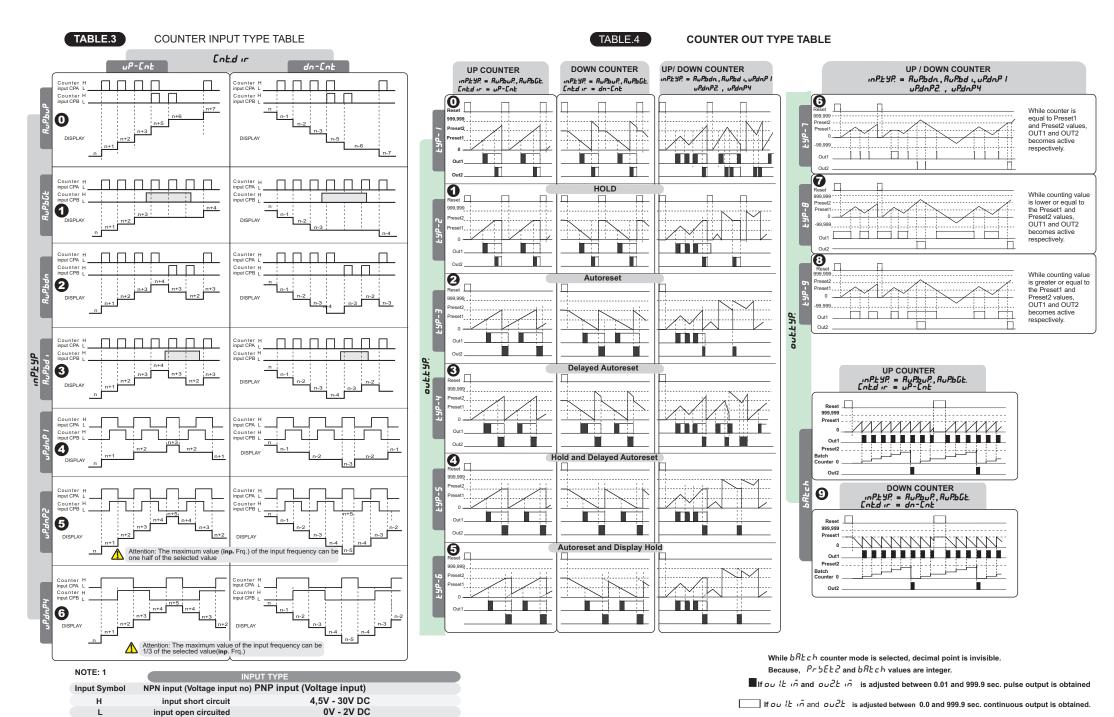
TABLE.2

Parameter colection table

Faranietei	rarameter selection table						
d5P.nod''R value	Parameter Message	UPPER Display	Lower Display				
0	[-5.1	Counter SET	SET1				
1	E-5.2	Counter	SET2				
2	[-Ь	Counter	Batch				
3	6-5.1	Batch	SET1				
4	6-5.2	Batch	SET2				
5	Ł.h - Ł.L	Total H	Total L				

- * If Batch counter mode is not selected, mode 2, mode 3 and mode 4 can not be selected
- * If the Total Counter is disabled, mode 5 can not be selected.
- * If one of the Total Counter mode is selected and mode 5 is not selected, by pressing A key during "Running Mode", Total Counter value can be displayed.
- * While Total Counter displayed, by pressing key, Total Counter value can be reset.







Input frequency must not exceed the specified value. If input frequency exceed the specified value, the device does not make accurate count.



REV/SPEED MEASURING MODE PROGRAMMING DIAGRAM

If dEnodE parameter is selected as ERcho. following parameters will be activated.

Accessing to "Running Mode" from "Programming Mode"

if no key is pressed within 20 seconds, during "Programming Mode", data is stored automatically and "Running Mode" is entered. Alternatively, the same function occurs first pressing key and "Programming Mode" is entered. Then keys are pressing together, data is recorded and "Running Mode" is entered.

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Input Cofiguration Menu **Output Cofiguration Menu** Indicator Cofiguration Menu **Device Cofiguration Menu** Security Cofiguration Menu **>** SECTOF d5Pf oF dConfG DULENE

Input Type Selection For CPR and CPb inputs. 9 different counting types can LAcho he selected (See TABLE.8 for Selections)

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inP.CRL

ınnnnn

‱ Measurement Time Unit Selection it inbR Time unit , will be changed according to selected input type. r.P.5 E c (See TABLE.5 for Selections)

Minimum Pulse and Void Time PL 5.E In. Can be selected durations ouzt in minimum applied for signal inputs If valid pulse time is from smaller applied time, error message appears on the screen. (See TABLE.6 for Selections)

Minimum Sample Time Sampling time, measurement the ou lot ! value resumption determine. TACHO 0.20 and 20.00 sec.

Maximum Sample Time Setting maximum time. If the signal period is greater from the maximum sample time, error message appears on the screen. Adjusted between

580£ 1L. and 99.99 sec. Calibration Multiplier Can be adjusted between 000001 and 99,9999 Counter value multiplied by the calibration value.

Sensor Type Selection Can be selected as nPn or

For encoder PnP must be selected.

Reset Input Puls Time Required minimum pulse duration for reset input. 10075 Can be adjusted to 1, 5,

TACHO 10, 20 and 50 msec. ℀

Output Type Selection 8 different output types can be selected. o 1.L.o 2.L. (See TABLE.9 for Selections)

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00

ic in

KoLd

Hold

TACHO

TACHO

Out1 Output Duration Can be adjusted between 0.0 and 999 9 seconds. If 0.0 is selected, output is energized continuously when Preset1 value is reached.

Out2 Output Duration Can be adjusted between 0.0 and 999.9 sec. If 0.0 is selected, output is energized continuously when Preset2 value is reached.

Out1 Delay Time Selection Can be adjusted between 0.0 and 99.99 sec. If Out1 is activated, Out1 output TACHO activation is delayed until Out1 time.

Out2 Delay Time Selection ou2.d.t i. Adjusted between 0.0 and 99.99sec. If Out2 is activated, Out2 output activation is delayed until Out2 time.

Out1 Setpoint Value Selection Pr 5. In F Out 1 Setpoint Value Selection If Pr 5 & b / is selected, when counter value is equal to the Preset1 value. Out1 output is activated If P2-P / is selected, Preset2 counter value is subtracting by

Preset1 and Out1 output is

activated during equal to the

Decimal Point Selection 0 Can be put point between 0 and 0.00000

> Counter Display Type Selection Sets the selection for the desired parameters from indicating on top and bottom display. (See TABLE.2 for Selections)

Display Brightness Selection Can be display brightness adjusted between 1 and 20.

> Counter Value Storage d5P5Ec Configuration If ves select; when the energy is cut, counter and exit status is stored If no select; when the energy Δ is cut, counter and exit status

input can not be reset.

input can be reset

no If 485 is selected, from reset

Device Mode Configuration

The device mode type can be

selected as a Tachometer or

Panel Reset Configuration

If no is selected, panel

If YE'S is selected, panel

Reset Input Configuration

If no is selected, from reset Out. SEC

depends on the selected

mode (See page 3/7).

ERcho. Counter. Menu parameters

may be changed by the

can not be reset.

can be reset.

is not stored. d.Cn.5Ec **Device Adress** Communication address for ModBus devices. Can be adjustable between TACHO 1 and 247.

Rs485 Communication Speed **BRUDER** 9600 9600, 19200 and 38400

If oFF is selected, ModBus communication is disable Can be adjusted 2400, 4800 baudrate values.

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5860.68

inP.5Ec

TACHO

‱

PYES

15Ec.

Preset2 Parameter Security Level ?P.YE5: Modification can be done. $P \cap o$: Only visible.

Measurement Time Unit Selection Table Security Menu Password For accessing this menu, this parameter must be value entered. Security code is 4400.

Input Menu Security Level nonE : Menu invisible. P.YE5: Modification can be done. Pno: Only visible.

Output Menu Security Level nonE : Menu invisible. PSE 5 : Modification can

be done P.no: Only visible.

Indicator Menu Security Level nonΕ : Menu invisible. PSE5: Modification can be done Pna: Only visible.

Device Menu Security Level oooF ⋅ Menu invisible P.YE5: Modification can he done P.no: Only visible.

Preset1 Parameter Security Menu Level

P.YES : Modification can be done. P. no : Only visible.

TABLE.7 Parameter Selection

TABLE.5

Explanation

Puls in 1 second

Puls in 1 minute

Puls in 1 hour

meter / second

meter / minute

microseconds

100 miliseconds

40 n sec

20 n 5. 20 msec

10 n 5 10 msec

In 5 1 msec

0.5 n 5 0.5 msec

₽ 155 0.1 msec

0.05 n 5 0.05 msec

0.02 ∩ 5. 0.01 msec

Explanation

metre / hour

miliseconds

TABLE.6

Minimum Pulse Void Time

Parameter message

in P.E YP.

-Rcho.

1.12,08.

1.- ,2.

10.5Pd.

PEr iod

t in int

PLSE in

Paramete message

-P.5E c.

r.Pñ in

r.P.hour

ñ.P.SEc.

0.80 in

n.P.hour

ñ ic.5Ec.

ñL.SEc.

เกกลร

Selection Table

0

1

2

3

4

5

6

0

1

2

0

1

2

0

1

2

Table to Biopiay						
d ארחם d value	Parameter message	UPPER Display	LOWER Display			
0	P-5.1	Measuring	SET1			
1	P-5.2	Measuring	SET2			
2	P-8.5.1	Measuring	On SET			
3	P-E.P	Measuring	Total Re			
4						
5						

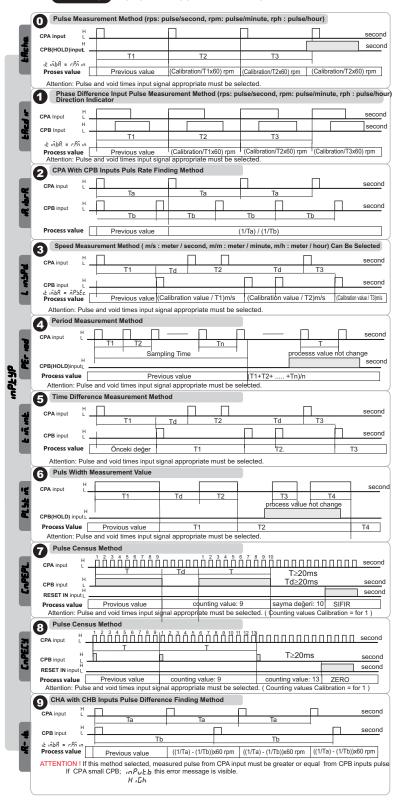
PARAMETER SETTINGS

INPERL INPERL

The selected parameter of the digit will flash when the 📝 key is pressed. Value can be changed by using 🛕 🎢 navigation keys. The next digit can be selected with the key and the same method can be applied as the previous step. If the decimal point of the selected parameter can also be adjusted, the message $^-d^{\beta}$ appears on the display during the digit selection. While this message is displayed, the decimal point is brought to the desired place with the \(\Delta \) \(\frac{\gamma_0}{\gamma_0} \) keys. If the A key (Up) is pressed continuously for 0.6 seconds, the value to be increasing rapidly. The same method applies to the decrement (Down) key.



TABLE.8 PULSE MEASUREMENT INPUT TYPE TABLE



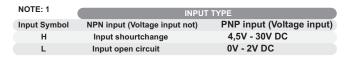
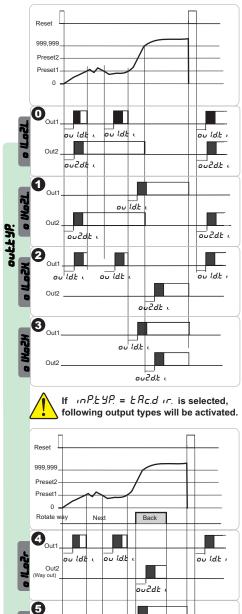
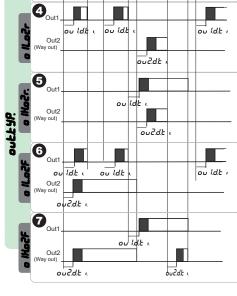


TABLE.9 PULSE MEASURED OUTPUTS TYPE TABLE





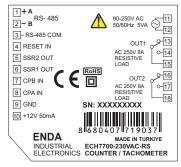
- If $\sigma u \ l E \ i \bar{n}$ and $\sigma u \ l E \ i \bar{n}$ is adjusted between 0.01 and 999.9 sec. pulse output is obtained
-] If ອນ ໄຂ້ ເດັ້ and ອນຊີຂັ ເດັ້ is adjusted between 0.0 sec. (Hold) continuous output is obtained.

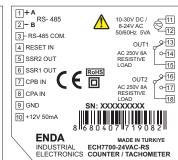
ου ldt rand ου 2.dt r is adjusted between 0.0 and 999.9 sec. Output delayed of until adjusted time . When set 0 output is instantly taken

CONNECTION DIAGRAM





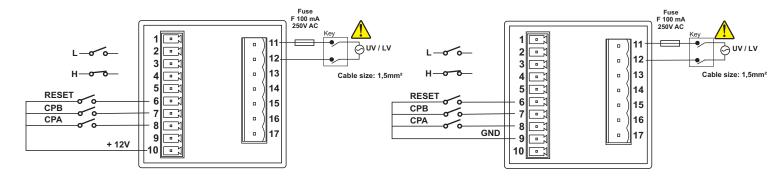


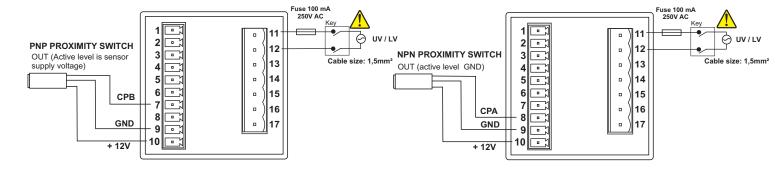


SENSOR CONNECTION SAMPLES

Connection samples for PNP sensor type

Connection samples for NPN sensor type







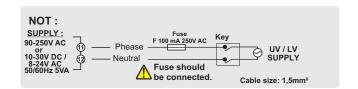
Logic output of the device is not electrically isolated.

Note: 1) Mains supply cords shall meet the requirements of IEC60227 or IEC60245.

2) In accordance with the safety regulations, the power supply switch shall bring the identification of the relevant instrument and it should be easily accessible by the operator.

Holding screw 0.4-0.5Nm

Equipment is protected throughout by DOUBLE INSULATION.

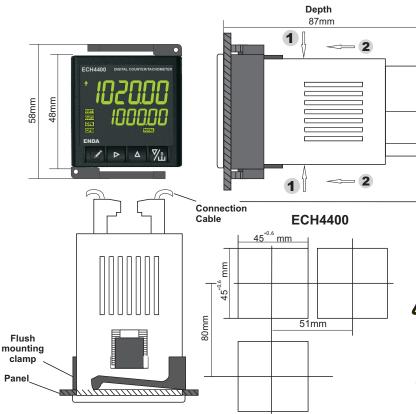


DIMENSIONS

Flush

mounting clamp

Panel Rubber



To removing the device from the panel:
- While pressing both side of the device in direction 1 and push it in direction 2.

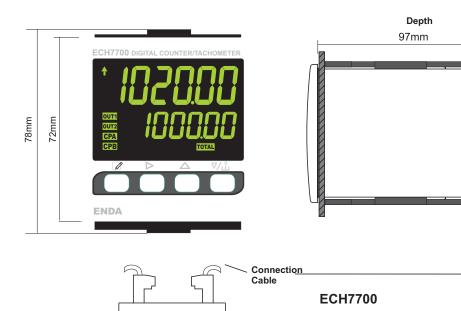
NOTE:

- 1) While performing panel mounting, additional space should be allocated for cables.
- 2) Panel thickness should be maximum 9mm.
- 3) If there is no 100mm free space at back side of the device, it would be difficult to remove it from the panel.



ENDA ECH Series are intended for installation within control panels. Make sure that the device is used only for intended purpose. The shielding

must be grounded on the instrument side. During an installation, all of the cables that are connected to the device must be free of electrical power. The device must be protected against inadmissible humidity, vibrations, severe soiling. Make sure that the operation temperature is not exceeded. All input and output lines that are not connected to the supply network must be laid out as shielded and twisted cables. These cables should not be close to the power cables or components. The installation and electrical connections must be carried out by a qualified staff and must be according to the relevant locally applicable regulations.



68 mm

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To removing the device from the panel: - While pressing both side of the device in direction 1 and push it in direction 2

NOTE:

- 1) While performing panel mounting, additional space should be allocated for cables
- 2) Panel thickness should be maximum
- 3) If there is no 100mm free space at back side of the device, it would be difficult to remove it from the panel.

ENDA ECHxx00 COUNTER/TACHOMETER MODBUS ADDRESS MAP

1.1 Counter/Tachometer Memory Map for Timer Holding Registers

D	Holding F	Register	D-4-		Read /Write	Footor
Parameter Number	Addr Decimal		Data Type	Data Content	Permissions	Factor Setting
Н0	0000d	(0000h)	Dword	Setpoint for Preset1 value. (Adjustable between 0-999999d. Format :32 Bit Hex = 0-999999d) First word LSW, second word MSW Sample: Adjusting for 550000d (86470h); LSW = 6470h, MSW = 0008h	RW	10000
H2	0002d ((0002h)	Dword	Setpoint for Preset2 value. (Format must be as in the H0 parameter)	R W	20000
H4	0004d (0004h) Word Counter input type selection. (See TABLE.3 for adjustment)				R W	
H5	0005d (`	Word	Counter input frequency selection. 0 = 20Hz, 1 = 50Hz, 2 = 100Hz, 3 = 500Hz, 4 = 1000Hz, 5 = 5Khz 6 = 10Khz, 7 = 20Khz, 8 = 50Khz, 9 = 80Khz	RW	
H6	0006d ((0006h)	Word	Counter counting direction selection. 0 = Up counting, 1 = Down counting	R W	
-		`				
H7			R W			
H8	0008d (` ′	Word	Reset input pulse time selection. 0 = 1ms, 1 = 5ms, 2 = 20ms, 3 = 50ms, 4 = 100ms	R W	
H9	0009d (·	Dword	Setpoint for Calibration. (Adjustable between Format :32 Bit BCD = 1-999999) First word LSW second word MSW Sample: Adjustable between 150000 BCD (0150000h); LSW = 0000h, MSW = 0150h	RW	1000
	0011d (Word	Decimal point selection for Calibration. (0 = .000000, 1 = 0.00000, 2 = 00.0000)	R W	
	0012d ((000Ch)	Word	Tachometer input type selection. (See TABLE.8 for adjustment)	RW	
H13		` ′	Word	Tachometer time base selection. (See TABLE.5 for setting)	RW	
H14	0014d ((000Eh)	Word	Tachometer pulse time selection. (See TABLE.6 for adjustment)	RW	
H15	0015d ((000Fh)	Word	Tachometer sampling time selection. Selectable between 0.20 s with 20.0 s.	RW	5
H16	0016d ((0010h)	Word	Tachometer maximum sample time selection. Selectable between H8 and 99.99 s	RW	20
H17	0017d ((0011h)	Word	Counter output type selection. (See TABLE.4 for adjustment)	RW	
H18	0018d ((0012h)	Word	Total Counter configuration selection. 0 = Total Counter disable, 1 = Counter input connects: Total Counter 2 = OUT1 output connects: Total Counter, 3 = OUT2 output connects: Total Counter	RW	
H19	0019d ((0013h)	Word	Setpoint value selection for OUT1 0 = Preset1 OUT1 output value, 1 = Preset2 - Preset1 OUT1 output value	RW	
H20	0020d ((0014h)	Word	OUT1 output time setting. Adjustable between 0.0 and 999.9 sec. 0= continuously activated	R W	
H21	0021d (` ′	Word	OUT2 output time setting. Adjustable between 0.0 and 999.9 sec. 0= continuously activated		
H22	0021d (` ′	Word		R W R W	
H23	0023d (` ′	Word	Tachometer output type select (See TABLE.9 for adjustment) Tachometer OUT4 output delay time. Adjustable between 0.0 and 000.0 see		
		` ′		Tachometer OUT1 output delay time. Adjustable between 0.0 and 999.9 sec.	R W	
H24	0024d (` ′	Word	Tachometer OUT2 output delay time. Adjustable between 0.0 and 999.9 sec. Decimal point selection parameter.		
H25	0025d (` ′	Dword	0 = Decimal point no, 1 = 0.0 , 2 = 0.00 , 3 = 0.000, 4 = 0.0000, 5 = 0.00000	RW	1
H27	0027d (` ′	Word	Offset value (Format must be as in the H0 parameter)	RW	
H28	0028d ((001Ch)	Word	Counter display configuration selection. (See TABLE.2 for adjustment)	RW	
H27 H28 H29	0029d ((001Dh)	Word	Tachometer display configuration selection. (Seen TABLE.7 for adjustment)	RW	
1100	0030d (` /	Word	Display brightness setting parameter. Adjustable between1 and 20.	RW	1
H31	0031d ((001Fh)	Word	Counter/Tachometer selection parameter.(0 = Counter mode, 1 = Tachometer mode).	RW	
H32	0032d ((0020h)	Word	Counter panel reset configuration selection. (See TABLE.1 for adjusment)	RW	
H33	0033d ((0021h)	Word	Counter reset input configuration selection. (See TABLE.1 for adjusment)	RW	
H34	0034d ((0022h)	Word	Tachometer panel reset configuration selection. (0 = No, 1 = Yes)	RW	
H35	0035d ((0023h)	Word	Tachometer reset input configuration selection. (0 = No, 1 = Yes)	RW	
H36	0036d ((0024h)	Word	When the energy is cut, measurement value stored. (0 = No, 1 = Yes)	RW	
H37	0037d ((0025h)	Word	Device address value for Modbus (Adjustable between 1 and 247)	RW	
H38	0038d ((0026h)	Word	Connection speed for Modbus: 0 = 1200 bps, 1 = 2400 bps, 2 = 4800 bps, 3 = 9600 bps, 4 = 14400 bps, 5 = 19200 bps, 6 = 38400 bps, 7 = 57600 bps	RW	
H39	0039d ((0027h)	Word	Counter/Tachometer configuration menu security parameter. Adjustable between 0 and 2. 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	
H40	0040d ((0028h)	Word	Output parameters menu security parameter. Adjustable between 0 and 2 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	
H41	0041d ((0029h)	Word	Display configuration menu security parameter. Adjustable between 0 and 2 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	
H42	0042d ((002Ah)	Word	Device configuration menu security parameter. Adjustable between 0 and 2 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	
H43	0043d ((002Bh)	Word	Preset 1 (H0) parameter security parameter. Adjustable between 1 and 2 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	
H44	0044d ((002Ch)	Word	Preset 2 (H2) parameter security parameter. Adjustable between 1 and 2 1 = Menu parameters is programmable, 2 = Menu parameter is only visible	RW	
H45	0045d ((002Dh)	Word	Function control parameter If (23040d (5A00h) value is entered, device is returned to factory settings. If 23041d (5A01h) value is entered, must be reset according to H33 value. If 23042d (5A02h) value is entered, counting value is reset. If 23043d (5A03d) value is entered, Total Counter reset If 23044d (5A04h) value is entered, Batch counter reset If 23045d (5A05h) value is entered, Tachometer values is reset	RW	

ENDA ECHxx00 COUNTER/TACHOMETER MODBUS ADDRESS MAP

1.2 Memory Map For Input Registers

		-		
Parameter Number	Input Register address Decimal (Hex)	Data Type	Data Content	Read / Write Permission
10	0000d (0000h)	Dword	Counter counting values (Format :32 Bit Hex = Adjustable between -999999 and 999999d) First word LSW, second word MSW Sample: Reading value for 550000d (86470h); LSW = 6470h, MSW = 0008h.	R
12	0002d (0002h)	Dword	Batch counter counting value (Format :32 Bit Hex = Adjustable 0 and 999999d) First word LSW, second word MSW Sample: If reading value is 550000d (86470h); LSW = 6470h, MSW = 0008h	R
14	0004d (0004h)	Dword	Total Counter counting value (Format :32 Bit Hex = Adjustable between -999,999,999 and 999,999,999d) First word LSW, second word MSW	R
16	0006d (0006h)	Dword	Counter hold value (Format is as in the I0 input register)	R
18	0008d (0008h)	Dword	Active Preset1 value (Format is as in the I2 input register)	R
I10	0010d (000Ah)	Dword	Tachometer measurement value (Format is as in the I2 input register)	R
l12	0012d (000Ch)	Dword	CPA pulse value (Format is as in the I2 input register)	R
I14	0014d (000Eh)	Dword	CPB pulse value (Format is as in the I2 input register)	R

1.3 Memory Map for Input Registerlers

Parameter Number	Decimal (Hex) Type Data Content		Read / Write Permission	
10	0000d (0000h)	Word	Timer1 time value (Must be read according to BCD format)	R
l1	0001d (0001h)	Word	Timer2 time value (Format is as in the I0 parameter)	R
12	0002d (0002h)	Word	Out1 pulse time value (Must be read according to BCD format. Sensitivity 0.00sn)	R
13	0003d (0003h)	Word	Out2 pulse time value (Format is as in the I2 parameter)	R

1.4 Memory Map for Output Status Indicator Bits

Parameter Number	Discrete input addresses	Data Type	Data Content	Read / Write Permission
D0	(0000)h	Bit	OUT1 Output status (0 = OFF ,1 = ON)	R
D1	(0001)h	Bit	OUT2 Output status (0 = OFF , 1 = ON)	R
D2	(0002)h	Bit	Panel reset key status (0 = Reset key inactive, 1 = Reset key is active)	R
D3	(0003)h	Bit	Reserve	R
D4	(0004)h	Bit	Reset input status (0 = Reset input inactive, 1 = Reset input is active)	R
D5	(0005)h Bit Gate input status (0 = Gate input inactive, 1 = Gate input is active)		R	
D6	(0006)h	Bit	Start input status (0 = Start input inactive, 1 = Start input is active)	R
D7-D15	0007d (0007h) 0015d (000Fh)	Bit	Reserve	R

1.5 Memory Map for Software Revision Input Registers

1.5 Memory Map to	1.5 Memory Map for Software Revision Input Registers				
Software Revision 0920d (0398h) 14 Word	. 3	R			
	To view each word correctly by changing the byte sequences should be displayed as ASCII TEXT				

2. MODBUS ERROR MESSAGES

Modbus protocol has two types error, communication error and operating error. Reason of the communication error is data corruption in transmission. Parity and CRC control should be done to prevent communication error. Receiver side checks parity and CRC of the data. If they are wrong, the message will be ignored. If format of the data is true but function doesn't perform for any reason, operating error occurs. Slave realizes error and sends error message. Most significant bit of function is changed '1' to indicate error in error message by slave. Error code is sent in data section. Master realizes error type via this message.

ModBus Error Codes

Error Code Name		Meaning
01	ILLEGAL FUNCTION	The function code received in the query is not an allowable action for the slave. If a Poll Program Complete command was issued, this code indicates that no program function preceded it.
02	ILLEGAL DATA ADDRESS	The data address received in the query is not an allowable address for the slave.
03	ILLEGAL DATA VALUE	A value contained in the query data field is not an allowable value for the slave.

Message example;

Structure of command message (Byte Format)

Device Addres	(0A)h	
Function Cod	(01)h	
Beginning address of coils.	MSB	(04)h
	LSB	(A1)h
Number of coils (N)	MSB	(00)h
Trainibor or come (11)	LSB	(01)h
CRC DATA	LSB	(AC)h
	MSB	(63)h

Structure of response message (Byte Format)

Device Addres	(0A)h	
Function Code		(81)h
Error Code	(02)h	
000 D 474	LSB	(B0)h
CRC DATA	MSB	(53)h

As you see in command message, coil information of (4A1)h = 1185 is required but there isn't any coil with 1185 address. Therefore error code with number (02) (Illegal Data Address) sends.

